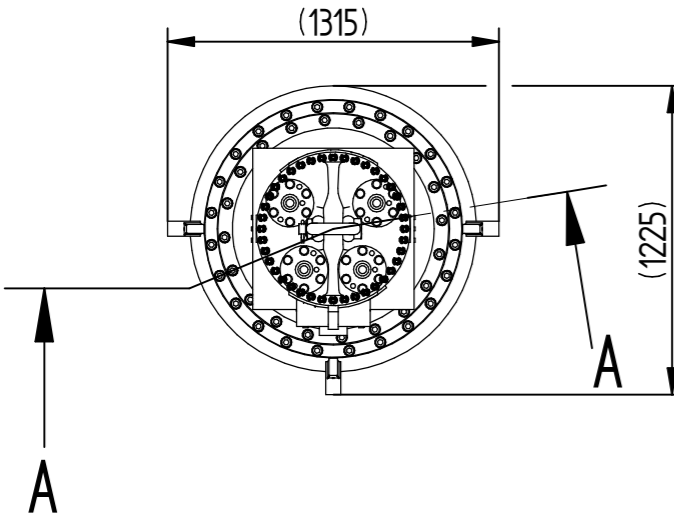
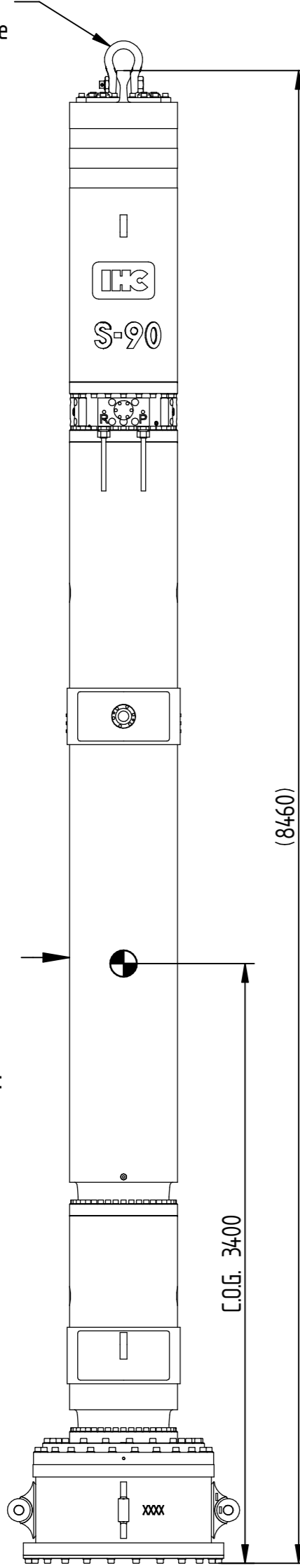


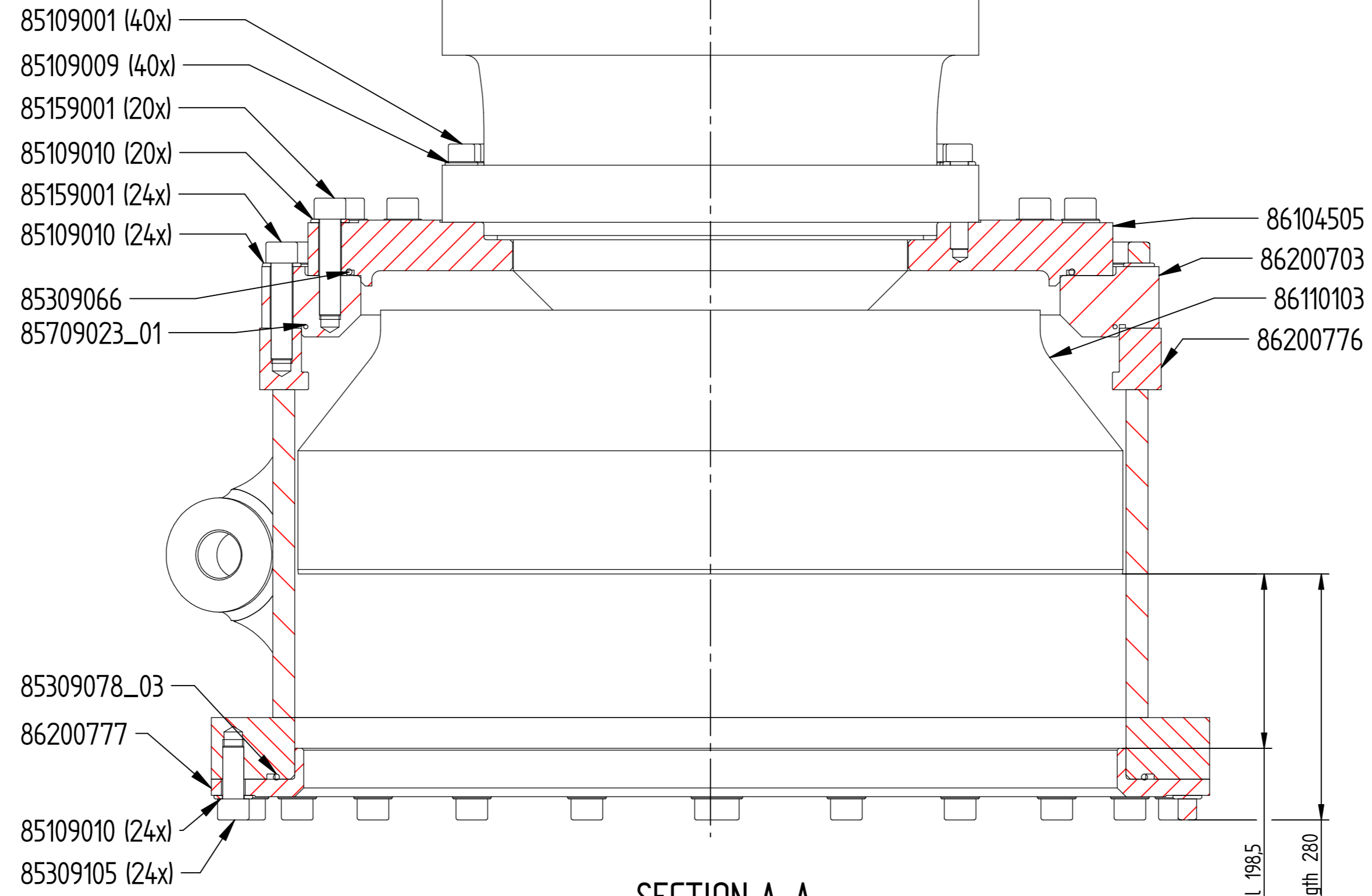
Revisions			
Issue	Description	Drawn	Checked



86255050
G-4163 Green Pin Std. Shackle
WLL 25T

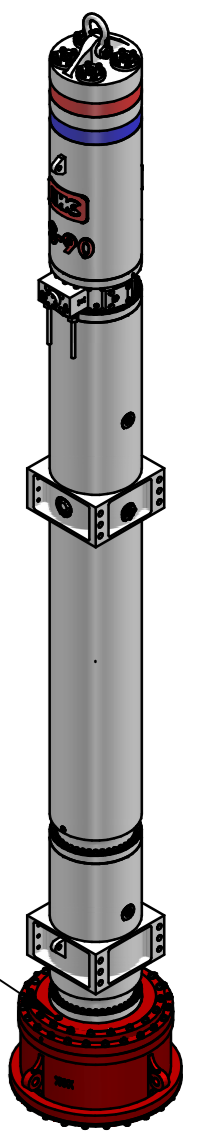


85110007_DH
s/n 11KT90B117
s/n 11KT90B118
Conversion set (-5m):
(85118812)



SECTION A-A
1:5

Stick-up length with different hydrohammers	
Hammer	Stick-up Length (mm)
S-30/40	280
S-70/90	280
S-120/150	261,5
S-200/280	256,5



torque values for screws and bolts acc. to 85995001

Part No.	QTY	Subject	Dimensions
86255050	1	Shackle	WLL 25T
86200777	1	Pile guiding ring 36 inch	φ1135 x φ925 x 55
86200776	1	Anvil housing 36 inch (short)	1315 x 1225 x 513
86200703	1	Connection ring sleeve 36"	-
86110103	1	slagplaat	-φ938 L=300
86104505	1	aanbouwing	-φ915 x φ450 d=75;
85709023_01	1	O-ring	-φ915x5;
85309105	24	Socket head screw	-DIN 912 M24x60
85309078_03	1	Rubber cord φ7	φ980 L=3080
85309066	1	O-ring	-φ815xφ7
85159001	44	Socket head screw	-DIN 912 M24x110
85110007_DH	1	Hydrohammer® S-90	
85109014	1	Plug	-R 3/4"
85109010	68	HV-ring	ISO 7416 φ 25
85109009	40	HV-ring	-ISO 7416 φ 21
85109001	40	Socket head screw	-DIN 912 M20x100
Document Nr.	QTY	Subject	Dimensions

Lower out anvil 198,5
Stick-up length 280

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Drawn: CvM Date: 16-07-2014
Checked: VvdG Date: 21-07-2014
Scale: 1:30

Welding:
Welded constr. acc. EN 13920-B/F:1996
Symbols acc. ANSI/AWS 2.4:2007

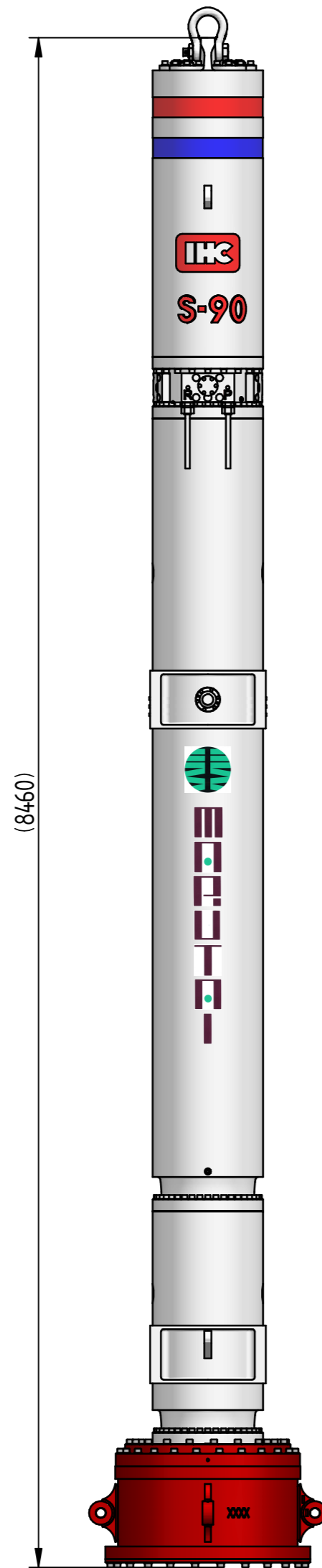
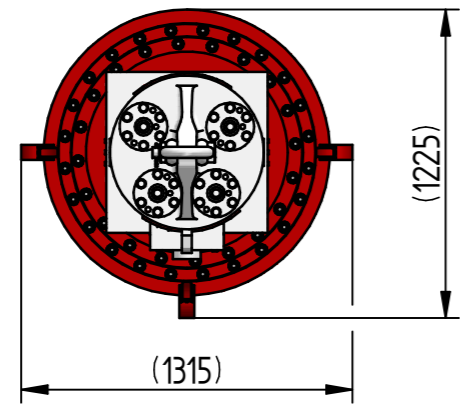
Machining:
Tolerances acc. EN 22768-m/K:1993
Form and position tol. acc. ISO 1101:2006
Surface roughness acc. ISO 1302:2002

IHC MERWEDE IHC Hydrohammer B.V.

Title: S-90 + sleeve 36" (short)
S-90 + sleeve 36" (kort)

Change Request: 13682
Drawing no: P_004111
Issue: -
Size: A2
Sheet 1 of 2

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Revisions				
Issue	Description	Drawn	Date	Checked Date

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Drawn: CvM Date: 16-07-2014

Checked: VvdG Date: 21-07-2014

Scale: 1:30



IHC Hydrohammer B.V.

Welding:
Welded constr. acc. EN 13920-B/F:1996
Symbols acc. ANSI/AWS 2.4:2007

Title: S-90 + sleeve 36" (short)
S-90 + sleeve 36" (kort)

Machining:
Tolerances acc. EN 22768-m/K:1993
Form and position tol. acc. ISO 1101:2006
Surface roughness acc. ISO 1302:2002

Change Request:
13682
With Ref. of:

Drawing no:
P_004111

Issue: -
Size: A2

Sheet 2 of 2

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